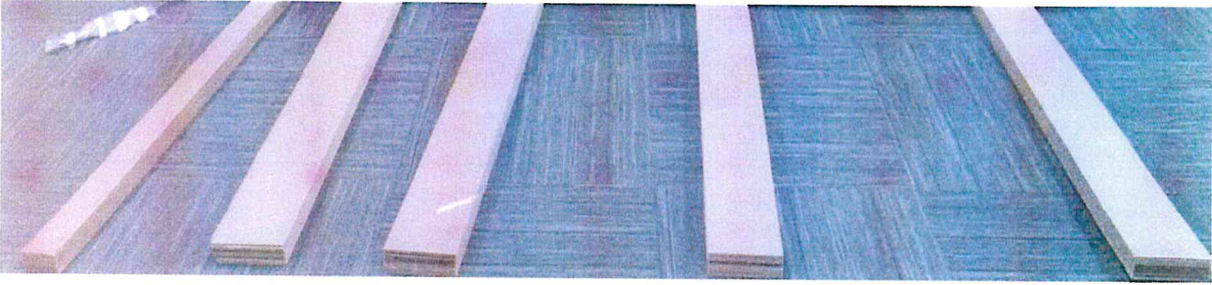
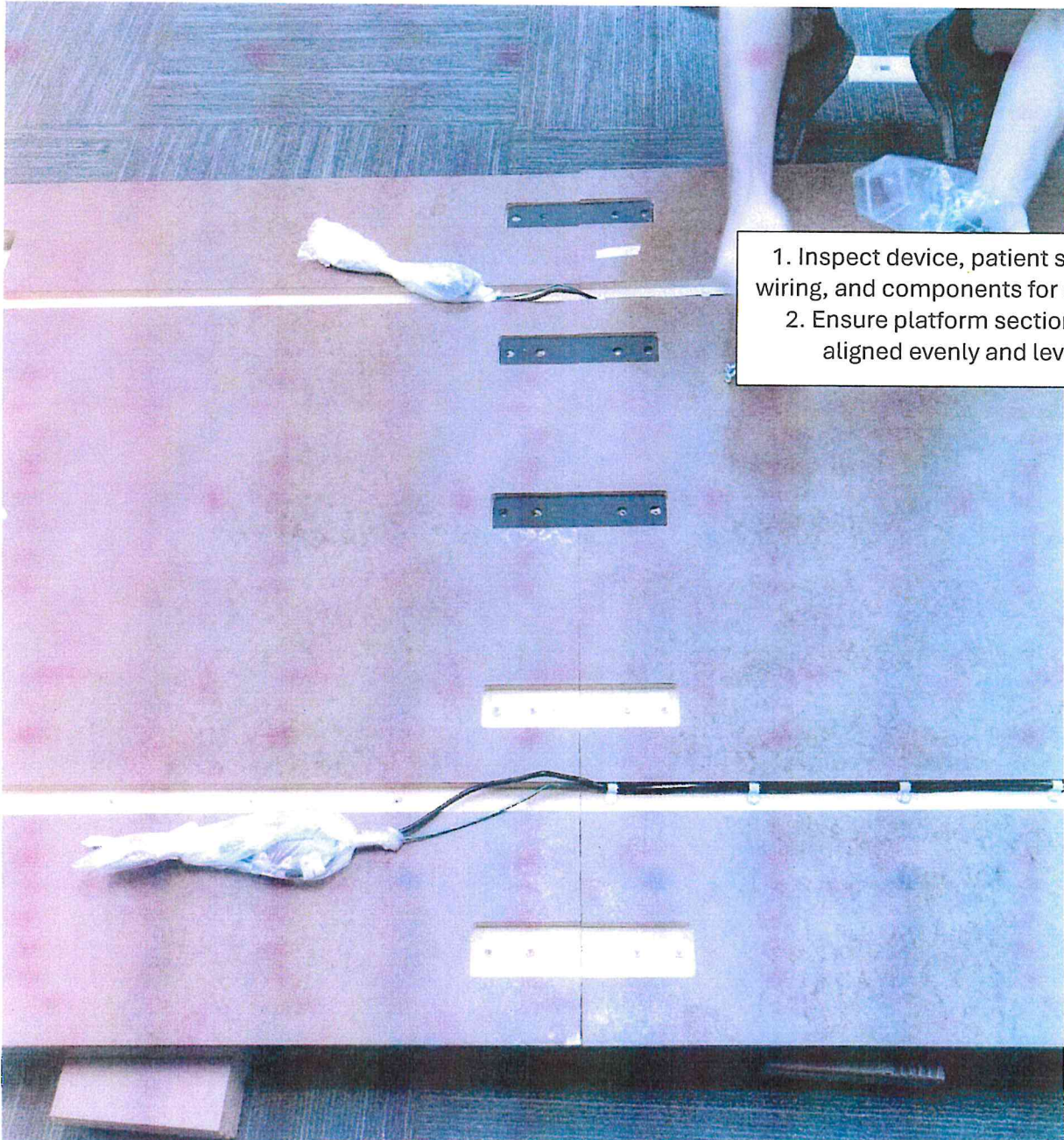


PARALLEL BARS ASSEMBLY INSTRUCTIONS

1. LAY CARDBOARD BLOCKS ON FLOOR

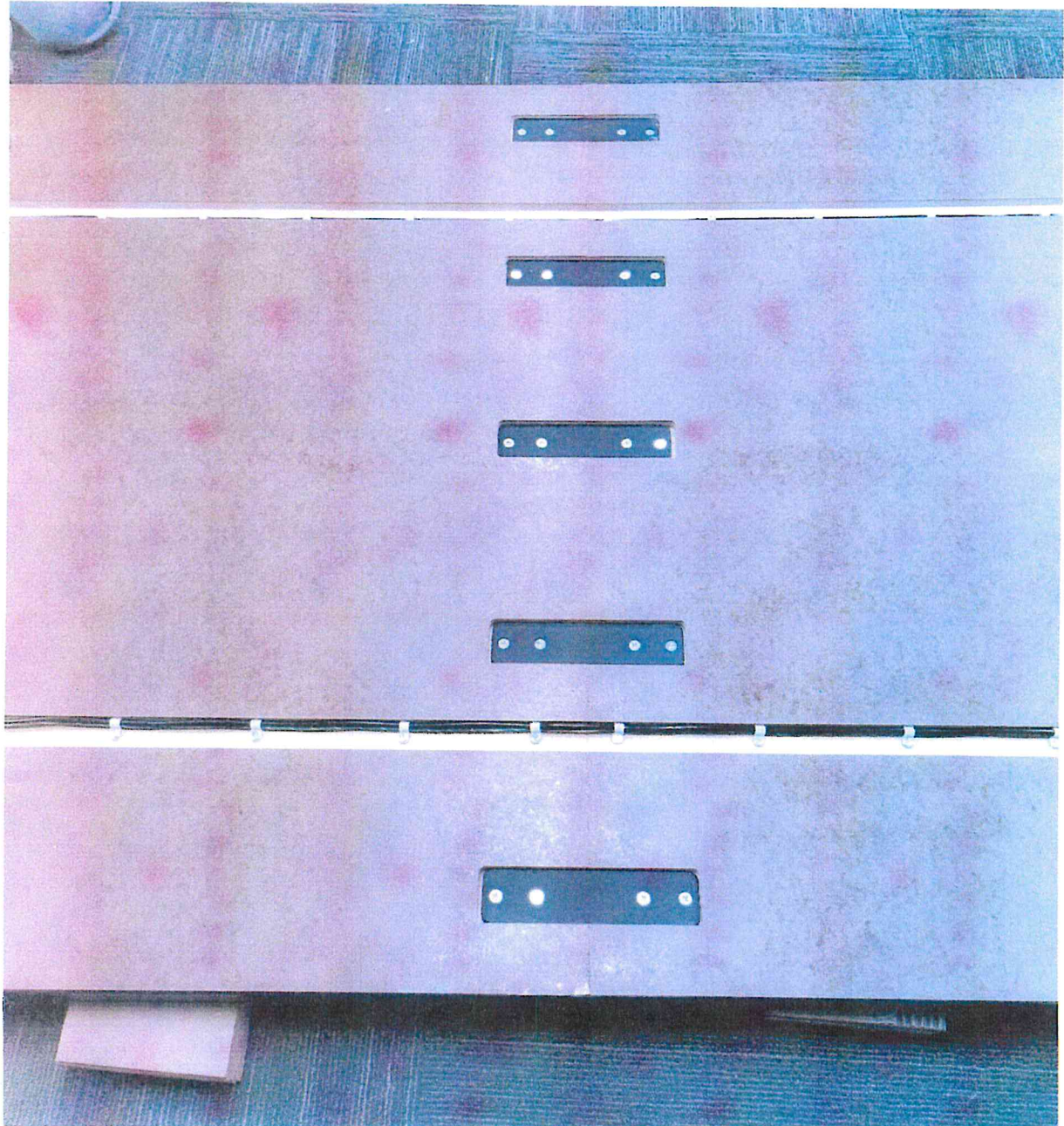


2. LAY PARALLEL PLATFORM UPSIDE DOWN ON CARDBOARD AND LINE UP SLOTS

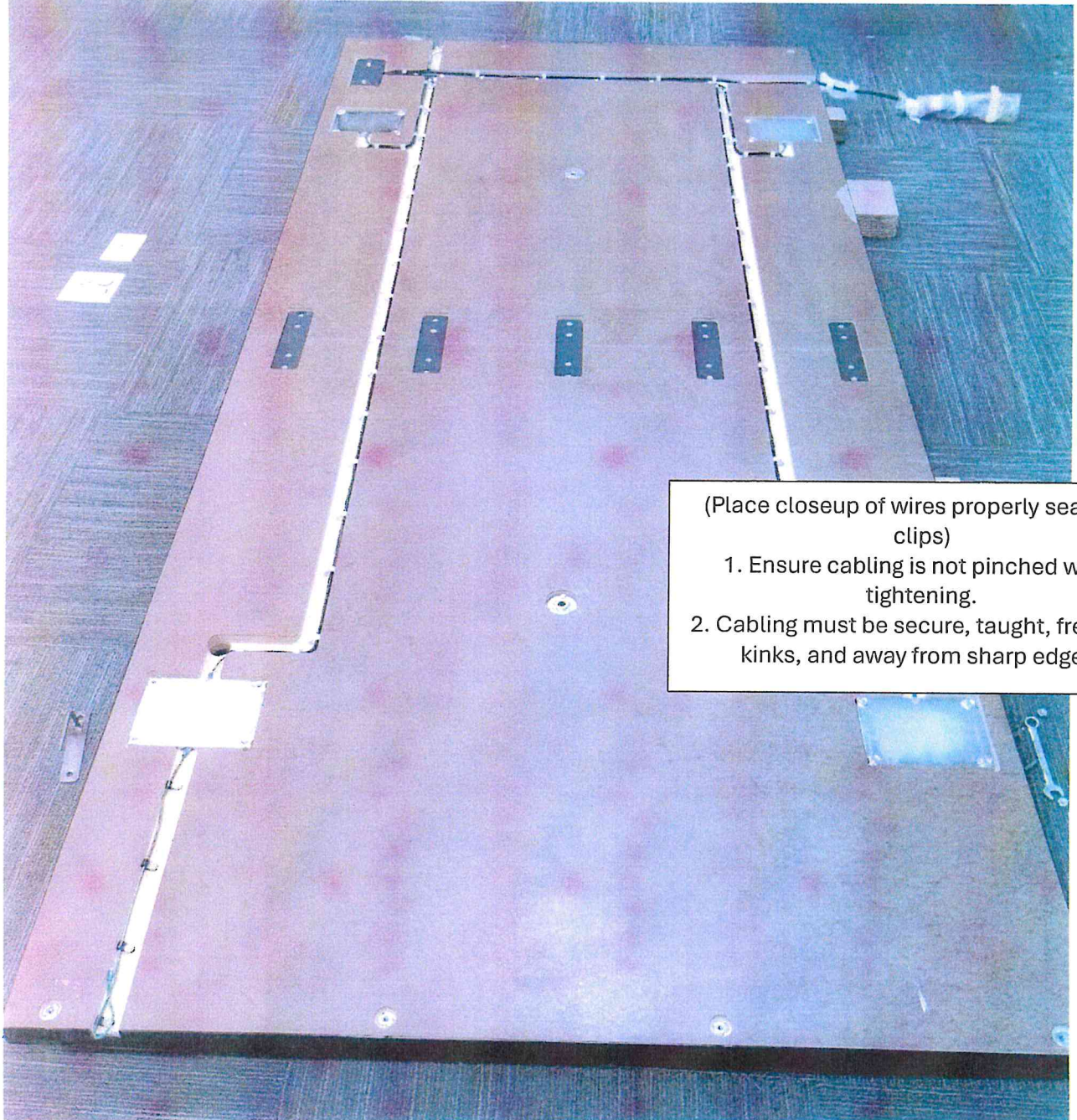


1. Inspect device, patient surface, wiring, and components for damage.
2. Ensure platform sections are aligned evenly and level.

**3. PLACE ALL BRACKETS AND USE THE 20 SILVER
TAPERED PHILLIPS HEAD WOOD SCREWS.**



4. USE PROVIDED CLIPS AND 5/16 NUT DRIVER TO SECURE WIRES.

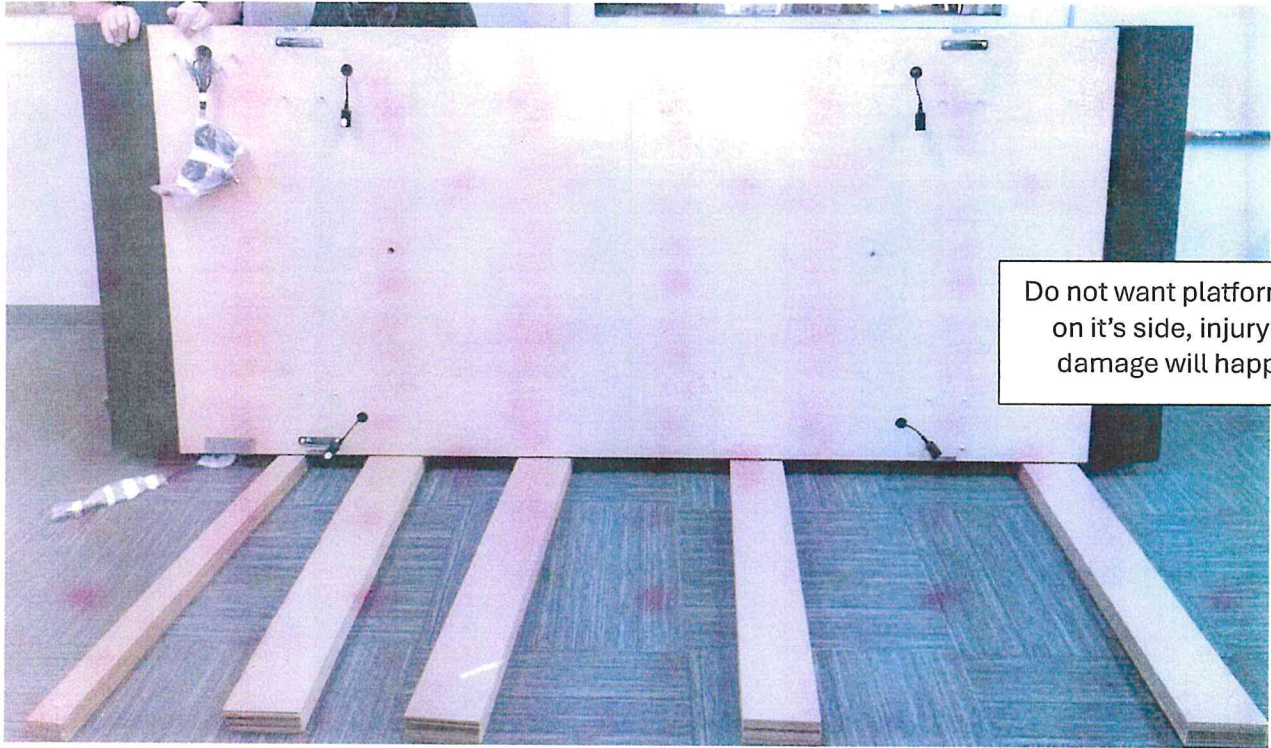


5. GROUND THE TWO COLUMN PLATES. ONE PLATE WILL HAVE TWO GROUND SCREWS

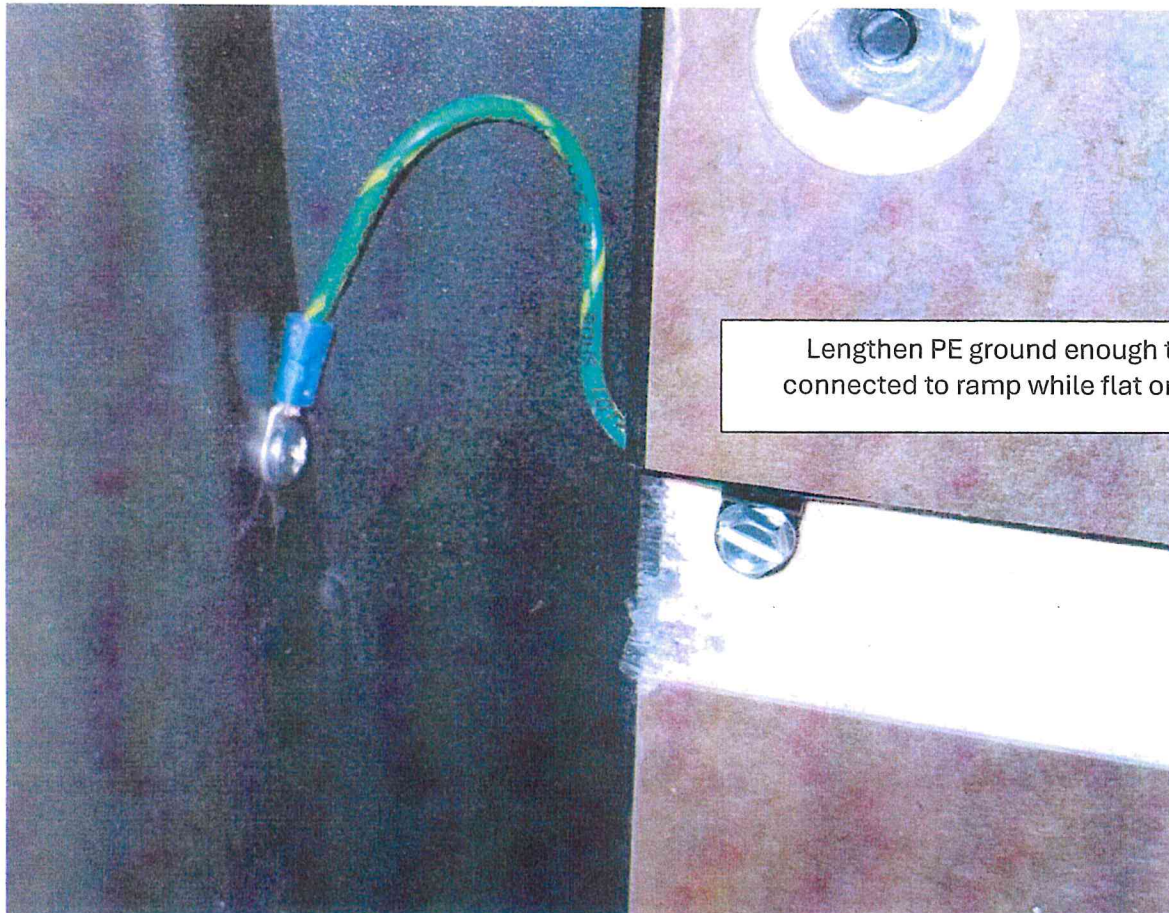


(All plates have 2 holes / Move this step before cable clamps)
1. When connecting, ensure PE Ground is connected to the side that faces the platform.

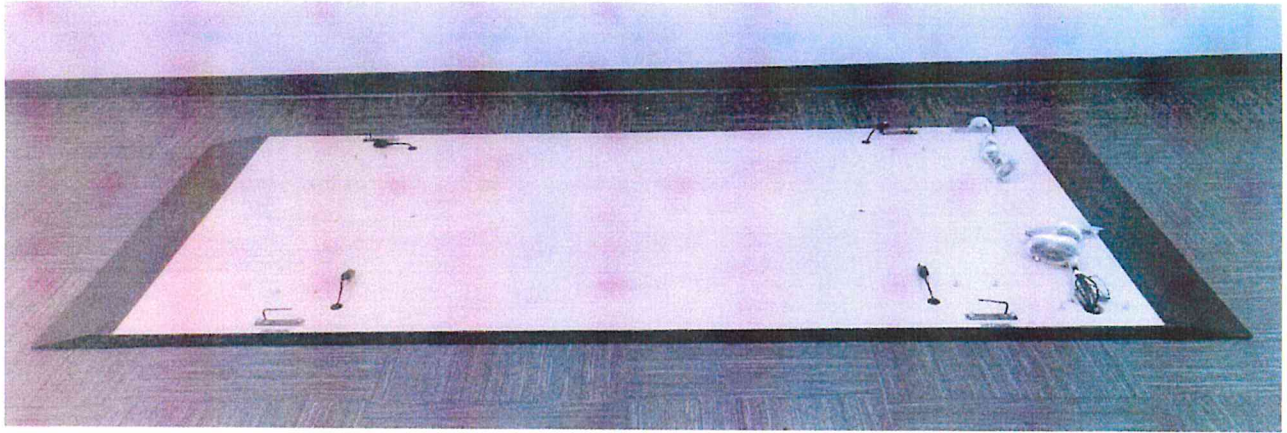
6. STAND PLATFORM ON SIDE AND POSITION RAMPS



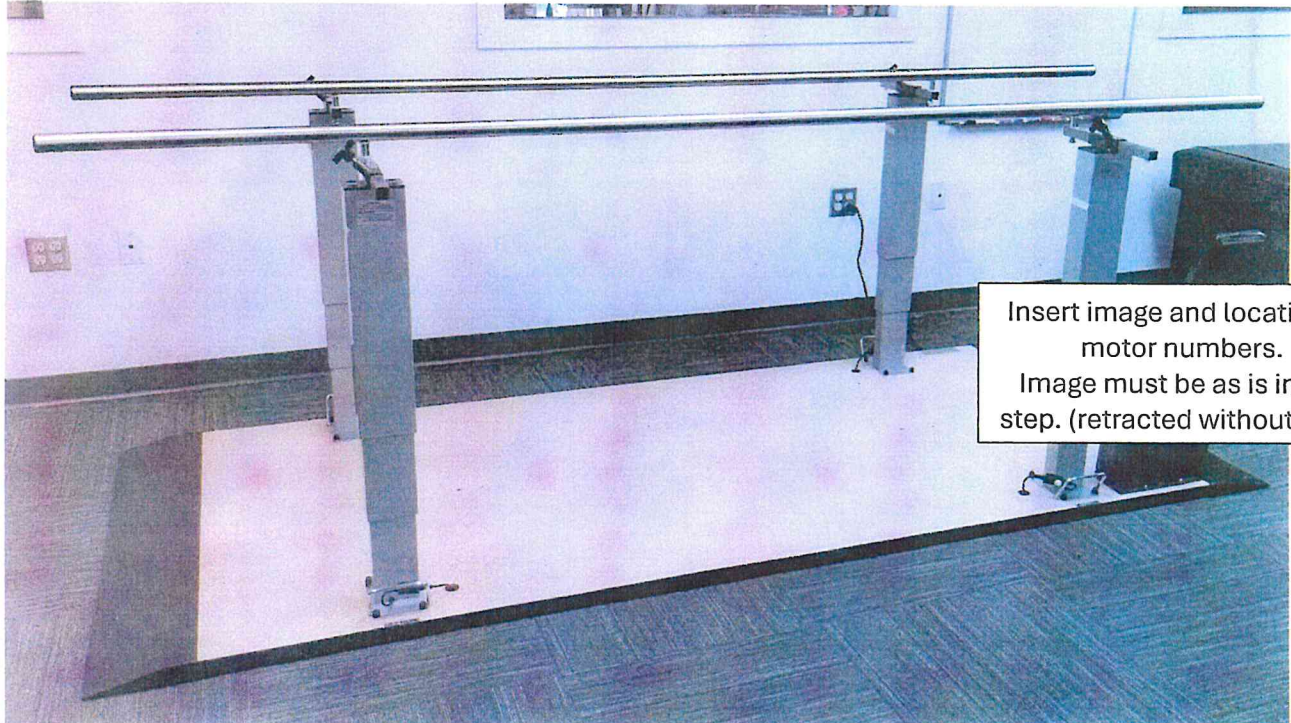
7. GROUND RAMPS WITH SCREWS PROVIDED. SECURE RAMPS WITH 8 BLACK TAPERED 5/32 ALLEN HEAD SCREWS



8. REMOVE CARDBOARD AND LAY PLATFORM ON FLOOR



9. POSITION COLUMNS MATCHING M1 TO M4. INSTALL COLUMNS USING 16 5/16-18 NYLOCK NUTS (1/2" DRIVE). PLACE BLACK PLASTIC CAPS OVER THE NYLOCK NUTS.



10. INSTALL HANDRAILS AS SHOWN USING SPACERS AND ½-13 NYLOCK NUTS WITH A ¾" WRENCH.

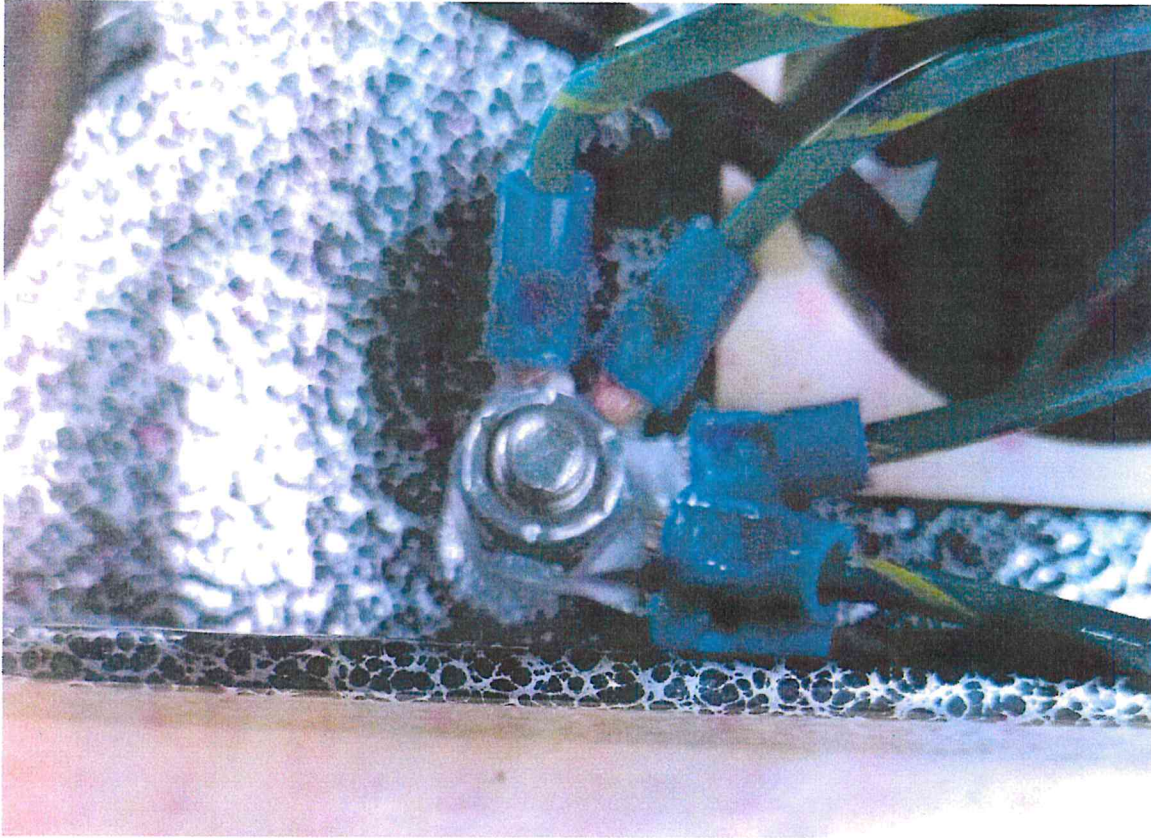


Move this step after synchronization.
1. Ensure nuts are snugly tightened but not crushing washers. Hand rails must be free to pivot but secured without any wobble.

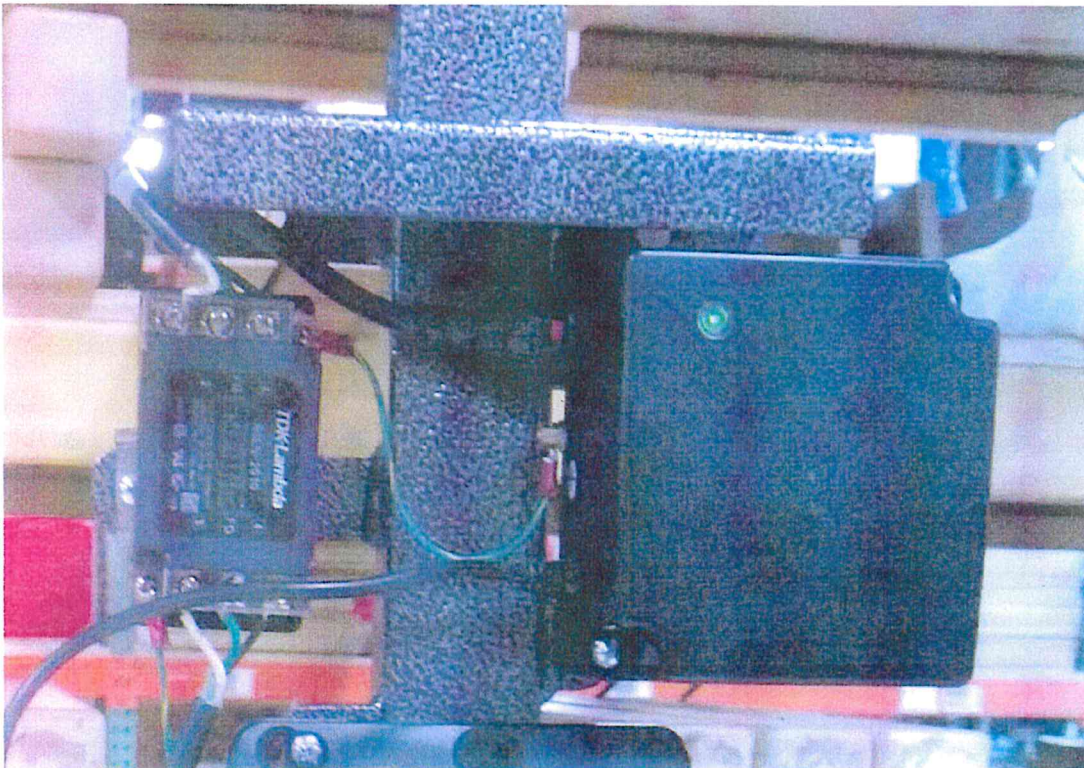
11. WARNING: DO NOT CONNECT CONTROL BOX TO POWER SOURCE BEFORE CONNECTING CABLES TO COLUMNS AND CONTROL BOX AND CONTROL SWITCH CABLE TO CONTROL BOX OR DAMAGE MAY OCCUR

Move to top with appropriate symbol blue guy with book

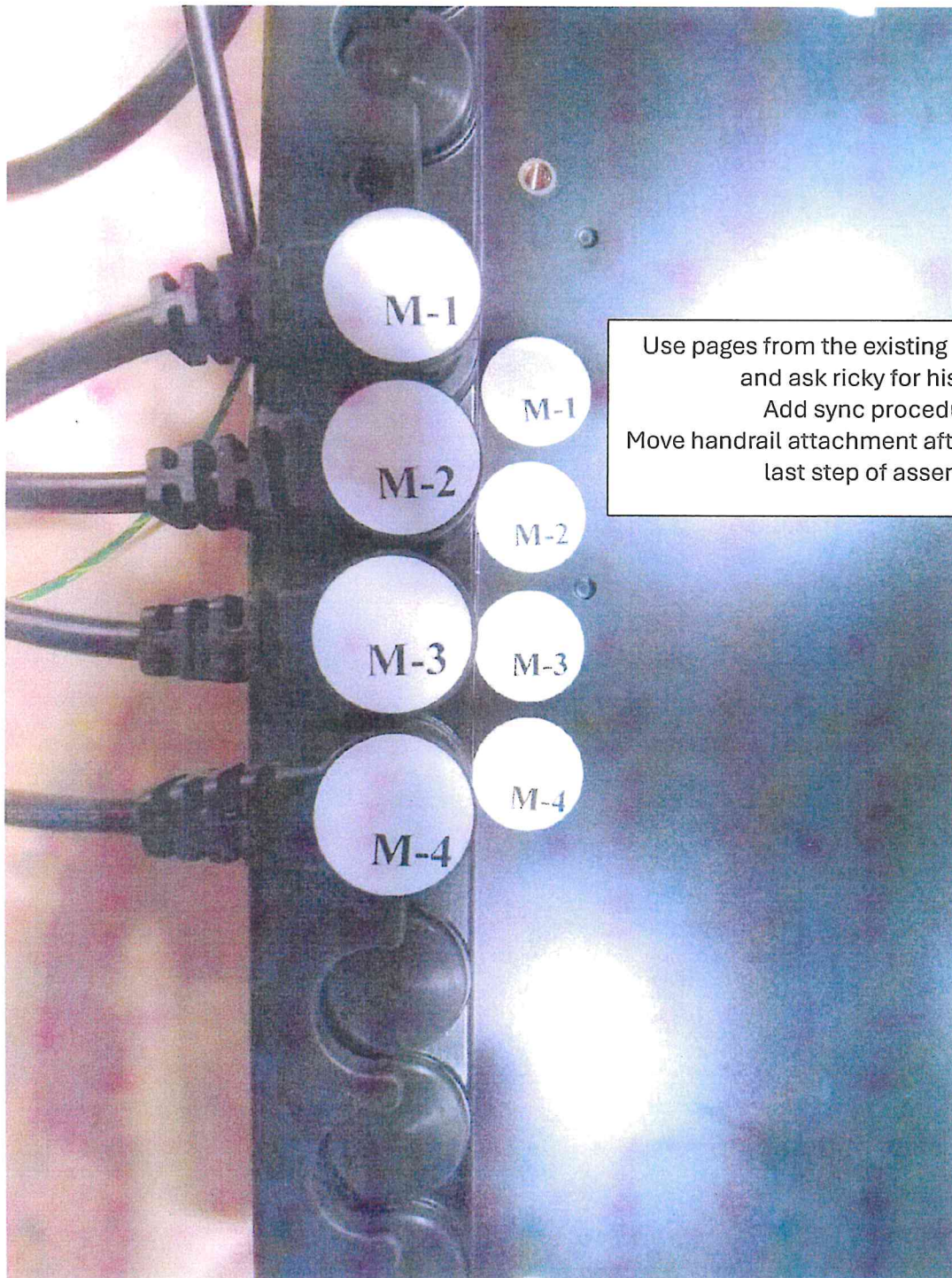
- 12. FEED ALL CABLES THROUGH BOTTOM OF CONTROL STAND AND INSTALL CONTROL STAND USING 4 ¼-20 NYLOCK NUTS (7/16" DRIVE). PLACE ALL FOUR GROUND WIRES ON THE UNPAINTED POST.**



- 13. CLIP FILTER ON RAIL AND PLUG INTO POWER SUPPLY**



14. REMOVE LOCK BAR FROM CONTROLLER AND PLUG IN EACH COLUMN AS SHOWN, MATCHING M1 TO M4. PUSH PLUG IN ALL THE WAY. REPLACE LOCK BAR.



Use pages from the existing IFU for this step and ask ricky for his input.
Add sync procedures.
Move handrail attachment after proper sync as last step of assembly.

- 15. SLIDE CONTROL BOX OVER CABLES AND LINE UP
THREADED HOLES IN BACK. INSTALL COVER USING 4 ¼-20
BUTTON HEAD SCREWS WITH 5/32" ALLEN DRIVE. PLUG IN
DEVICE**

